



## Welding of Railway Vehicles and Components according to EN 15085-2

The Company: B Hepworth & Co Ltd

Welding Manufacturing Sites:

Address: 2-4 Merse Road, North Moons Moat, Redditch, B98 9HL

Is certified to perform welding under certification level CL 2 according to EN 15085-2

Field of application: New build, conversion and repair of railway vehicles and components, depending upon their weld performance class (CP C2 and below), with design.

Range of Certification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
135 MAG	Group 1.1 $R_{eH} \leq 275 \text{ N/mm}^2$	4mm – 25mm
141 TIG	Group 8 Austenitic stainless steels	1mm – 40mm
	Group 22.4 Non heat treatable Al-Mg alloys with Mg > 3.5%	2mm – 4mm
	Group 24.1 Aluminium-silicon alloys with Cu < 1% and 5% < Si < 15%	1.5mm – 6mm

Responsible Welding Coordinator: Mr Michael Hurt EngTech TechWeldI, European/International Welding Specialist (d.o.b 10 October 1964) Level B

Deputy Responsible Welding Coordinator: Mr Ricky Dawit (d.o.b 8 June 1977) Level C

Certificate Number: CWRVC/001/GB

Valid Until: 20 December 2020  
(subject to satisfactory periodic surveillance)

Issued On: 21 December 2017

  
TWI Certification Ltd, Chief Executive